

Table 9-4 AXP323 Bagged Storage Conditions

Packing mode	Vacuum packing
Storage temperature	20°C~26°C
Storage humidity	40%~60%RH
Shelf life	12 months

### 9.3.3 Out-of-bag Duration

It is defined by the device MSL rating. The out-of-bag duration of AXP323 is as follows.

Table 9-5 Out-of-bag Duration

Storage temperature	20°C~26°C
Storage humidity	40%~60%RH
Moisture Sensitivity Level(MSL)	3
Floor life	168 hours

For no mention of storage rules in this document, please refer to the latest *IPC/JEDEC J-STD-020C*.

## 9.4 Baking

It is not necessary to bake AXP323 if the conditions specified in Section 9.3.2 and Section 9.3.3 have not been exceeded. It is necessary to bake AXP323 if any condition specified in Section 9.3.2 and Section 9.3.3 have been exceeded.

Table 9-6 AXP323 Baking Conditions

Surrounding	Condition	Note
Nitrogen	Tray: 125°C/8 hours Tape: 60°C/72 hours	Recommended condition. It is recommended to bake once, no more than three times.